

Technical Information

Adhesin A 34 K 1

Type of adhesive emulsion based adhesive on basis of synthetic resin containing plasticizer

Field of application

Packaging Industry:
Bonding of clay coated, water resistant, printed, slightly lacquered papers and aluminium foils on packaging- and closing machines.

Manufacture of Bags and Pouches:
Bottom pasting and patching of especially heavy, rigid and slightly lacquered papers and aluminium foils with top glue applicator.

Labelling:
Labelling of tins , cans and plastic material like PVC and PET

Product specification	Test Method	
Viscosity	75.000 ± 15.000 mPa.s	Brookfield RVT, 7/20/23, ISO 2555
pH-value	4,0 ± 1,0	ISO 976
Product properties	Adhesin A 34 K 1 conforms to the FDA 175.105	
Film	soft elastic	
Processing Application	preferably by means of roller Most suitable working temperature 18 - 25 °C.	
Dilution	Adhesin A 34 K 1 is ready for use, but can be diluted with cold water if required.	
Cleaning	Uncured adhesive residues can easily be removed with water. Wetting agents accelerate the cleaning process. Cured adhesive residues can be removed with our cleaning agent A 1920.	
Disposal	see Safety Data Sheet	
Protective Measures	see Safety Data Sheet	
Storage Conditions/ Shelf Life	In closed original packaging 9 months from date of production. Optimum storage temperature: 15 - 25 °C, protect from frost. Close containers thoroughly after use.	

The Information provided herein, especially recommendations for the usage and the application of our products, is based upon our knowledge and experience. Due to different materials used as well as to varying working conditions beyond our control we strictly recommend to carry out intensive trials to test the suitability of our products with regard to the required processes and applications. We do not accept any liability with regard to the above information or with regard to any verbal recommendation, except for cases where we are liable of gross negligence or false intention.

Düsseldorf, September 2001